



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3996-FE-832-EF
Job Sheet 202187



Part No: D3996-FE-832-EF

Job Qty: 300 pcs

Part Name: Self-Clinching Fastener



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/19

Job Tracking No:

Due Date: 11/14/19

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Lead Time	Sign-off
100	Purchasing	300 pcs	11/14/19	11/14/19	0.00	0.00	Purchasing - 1		NOV 14 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	300 pcs	11/14/19	11/14/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		NOV 14 2019
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		



Container No: S231835



Part: D3996-FE-832-EF

Job No: 202187

Serial No/Batch: S231835

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/14/19

Plex 11/14/19 11:34 AM Dart.Lavoie.Chantal

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	300 pcs	11/14/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	300 pcs	11/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	

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				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	300 pcs	11/14/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS 21
				QC 21 - SA - 53	NOV 15 2019

Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: FE-832-EF Supplier: KLX
 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____) LOCATION : GA 130
 140 - (QC21- Final Inspection - Work Order Release)

PO Details

Boeing Distribution Services Inc. (klx001-vu)



PO No: POHB044905

Line No: 19

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
FE-832-EF	Pem Insert D3996-FE-832-EF	300 Ea (1 ea)	100-Purchasing	523/831

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	FE-832-EF	300	51	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044905**



Supplier: KLX001-VU
Boeing Distribution Services Inc.
88289 Expedite Way
Chicago, IL 60695-0001 USA
Phone: 305-925-2600
Fax: 305-507-7191

Attention: Pilon, Lucie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044905

PO Date: 10/25/19

Due Date: 11/6/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Fedex Economy

Pynt Terms: Net 30

Freight Terms: Collect

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		23350CA050			Washer receive ea	Firmed X20	-	11/6/19	20 Ea	0 Ea	20 Ea	\$1.15/Ea	\$23.00
6		AN818-L12J			Nut	Firmed X30	-	11/6/19	30 Ea	0 Ea	30 Ea	\$5.76/Ea	\$172.80
8		LN29985-A05			Anchor Nut	Firmed	-	11/6/19	100 pcs	0 pcs	100 pcs	\$1.00/pcs	\$100.00
12		MS21072-L3			Nut Plate	Firmed	-	11/6/19	30 Ea	0 Ea	30 Ea	\$0.85/Ea	\$25.50
19	202187	FE-832-EF			Pem-Insert D3996-FE- 832-EF	Firmed X300	-	11/6/19	300 Ea	0 Ea	300 Ea	\$0.66/Ea	\$198.00
												Grand Total:	\$519.30

Order Notes

Terms & Condition of Purchasing (Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/11/19 8:24 AM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044905



Supplier: KLX001-VU
Boeing Distribution Services Inc.
88289 Expedite Way
Chicago, IL 60695-0001 USA
Phone: 305-925-2800
Fax: 305-507-7191

Attention: Pilon, Lucie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044905

PO Date: 10/25/19

Due Date: 11/6/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Fedex Economy

Pynt Terms: Net 30

Freight Terms: Collect

Special Comments:

E-MAILED
2019-10-25

Items													
Line Item	Job	Part.	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		23350CA050			Washer receive ea	Firmed	-	11/6/19	20 Ea	0 Ea	20 Ea	\$0.40/Ea	\$8.00
2		AN4-16A			Bolt	Firmed	-	11/6/19	250 Ea	0 Ea	250 Ea	\$0.24/Ea	\$60.00
3		AN4C46A			Bolt	Firmed	-	11/6/19	20 Ea	0 Ea	20 Ea	\$8.99/Ea	\$179.80
4		AN5-17A			Bolt	Firmed	-	11/6/19	50 Ea	0 Ea	50 Ea	\$0.35/Ea	\$17.50
5		AN6-17A			Bolt	Firmed	-	11/6/19	50 pcs	0 pcs	50 pcs	\$0.34/pcs	\$17.00
6		AN818-L12J			Nut	Firmed	-	11/6/19	30 Ea	0 Ea	30 Ea	\$5.76/Ea	\$172.80
7		CR1122-3-02.5.		min 100	Rivet	Firmed	-	11/6/19	100 Ea	0 Ea	100 Ea	\$1.29/Ea	\$129.00
8		LN29985-A05			Anchor Nut	Firmed	-	11/6/19	100 pcs	0 pcs	100 pcs	\$1.00/pcs	\$100.00
9		LN9038-05Q12		100/pk	Bolt	Firmed	-	11/6/19	400 pcs	0 pcs	400 pcs	\$1.14/pcs	\$456.00
10		MS20819-12J			Sleeve	Firmed	-	11/6/19	40 Ea	0 Ea	40 Ea	\$5.59/Ea	\$223.60
11		MS21048L4			Nut Plate	Firmed	-	11/6/19	20 Ea	0 Ea	20 Ea	\$1.38/Ea	\$27.60
12		MS21072-L3			Nut Plate	Firmed	-	11/6/19	30 Ea	0 Ea	30 Ea	\$0.85/Ea	\$25.50
13		MS21919WCH12			Clamp	Firmed	-	11/6/19	15 Ea	0 Ea	15 Ea	\$1.34/Ea	\$20.10
14		NAS1149D0332J			Washer	Firmed	-	11/6/19	750 Ea	0 Ea	750 Ea	\$0.02/Ea	\$15.00
15		NAS1149D0363J			Washer receive ea	Firmed	-	11/6/19	750 Ea	0 Ea	750 Ea	\$0.05/Ea	\$37.50
16		NAS1149D0563J			Washer	Firmed	-	11/6/19	400 Ea	0 Ea	400 Ea	\$0.04/Ea	\$16.00

Plex 10/25/19 4:39 PM Dart.Guerin.Kimberley



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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044905



Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
17		NAS6603-12			Bolt receive ea	Firmed X100	-	11/6/19	100 Ea	0 Ea	100 Ea	\$0.19/Ea	\$19.00
18		NAS6604-8			Bolt, 1/4-28	Firmed X70	-	11/6/19	70 Ea	0 Ea	70 Ea	\$0.22/Ea	\$15.40
19	202187	FE-832-EF			Pem Insert D3996-FE-832-EF	Firmed	-	11/6/19	300 Ea	0 Ea	300 Ea	\$0.66/Ea	\$198.00
Grand Total:													\$1,737.60

DAS
40
9-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Blorn

Plex 10/25/19 4:39 PM Dart.Guerin.Kimberley



Boeing Distribution Services Inc.

Tel: +1.305.925.2600 Fax: +1.305.507.7191 www.BoeingDistribution.com
Remit to Address: 88289 Expedite Way, Chicago, IL 60695-0001
Wire Instructions: Boeing Distribution Services INC. JPMorgan Chase Bank New York
ABA: 021000021 Account: 304639273 SWIFT: CHASUS33 CHIP UID: 0002

INV:JX2A78

PickTkt Number

EHPJR2.103

Page 1 of 1

Sold To:

002409
DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY, K6A 1K7
Canada



Ship To:

DART AEROSPACE LTD
1270 ABERDEEN ST
613-632-9577
HAWKESBURY, ON K6A 1K7
Canada

Order No: POHB044905		Date: 11/06/19	Ship Via: FEDX INTL ECON COLL	Terms: NET 30	Shipping Terms: FCA-SELLER'S WHSE
Item No:	Quantity Ordered	Part Number and Description:		Unit:	Shipped:
19	300	FE-832-EF NUT ECCN : EAR99 Tariff : 7318.16.0085 Schedule B : 7318.16.0000 MFR : PENN ENG & MFG. / ATLAS ENG Ctrl# : 2019C36960 Lot# : 1458340 Lot Qty : 300 Country of Origin : US Cust PN: FE-832-EF Cage Code: 46384 Customer Reference: FE-832-EF Net weight: 0.3545 LB / 0.2 KG  CTN: MK000001305872		EA	300
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RECEIVED NOV 08 2019					

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PACKING SLIP

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<https://www.boeingdistribution.com/aero/conditions-sale/>



DA
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Jason Lewis
Senior Director, Global Quality